

Date: Wednesday, 10/11/2006 11:12:25 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: WINDOW
Job Number	: 28925		
Estimate Number	: 12328		
P.O. Number	: <i>N/A</i>	Part Number	: D32361
This Issue	: 10/11/2006 S.O. No. : <i>N/A</i>	Drawing Number	: D3236 REV.B
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: <i>N/A</i> Type : SMALL /MED FAB	Drawing Revision	: B
Previous Run	: 26784	Material	: <i>N/A</i>
Written By	: <i>[Signature]</i>	Due Date	: 10/30/2006
Checked & Approved By	: <i>[Signature]</i>	Qty:	21 Um: Each
Comment	: est rev. A 06.03.07 New Issue EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	MACRLICS125	1/8" Polycast II Sheet
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*45.1606*

Comment: Qty.: 2.0528 sf(s)/Unit Total: 41.0550 sf(s)
 1/8" Polycast II Sheet Batch: *M102392*

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET
 Cut as per Dwg D3236
 Dwg Rev: *B*
 Prog Rev: *B*

*M 06 10 26**(20)*

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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*M 06 10 26**(21)*

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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*J 06 10 27 (21)*

Comment: SECOND CHECK

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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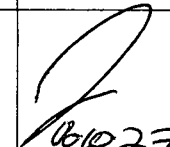
Comment: SMALL & MEDIUM FAB RESOURCE 1

- Debur

Engrave Part Number & Batch Number as per Dwg D3236

*M F - 06/10/30**(P70)*
(2)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
06/10/27	5.0	Add Detail. Perm. Change 					 06/10/27	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: 29 Date: 06/10/30
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 10/11/2006 11:12:26 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WINDOW

Job Number: 28925

Part Number: D32361

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SB 06/10/30 (20)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 5793

LB 06/10/30 (21)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

SB 06/10/30

Job Completion



CL 06-10-30

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

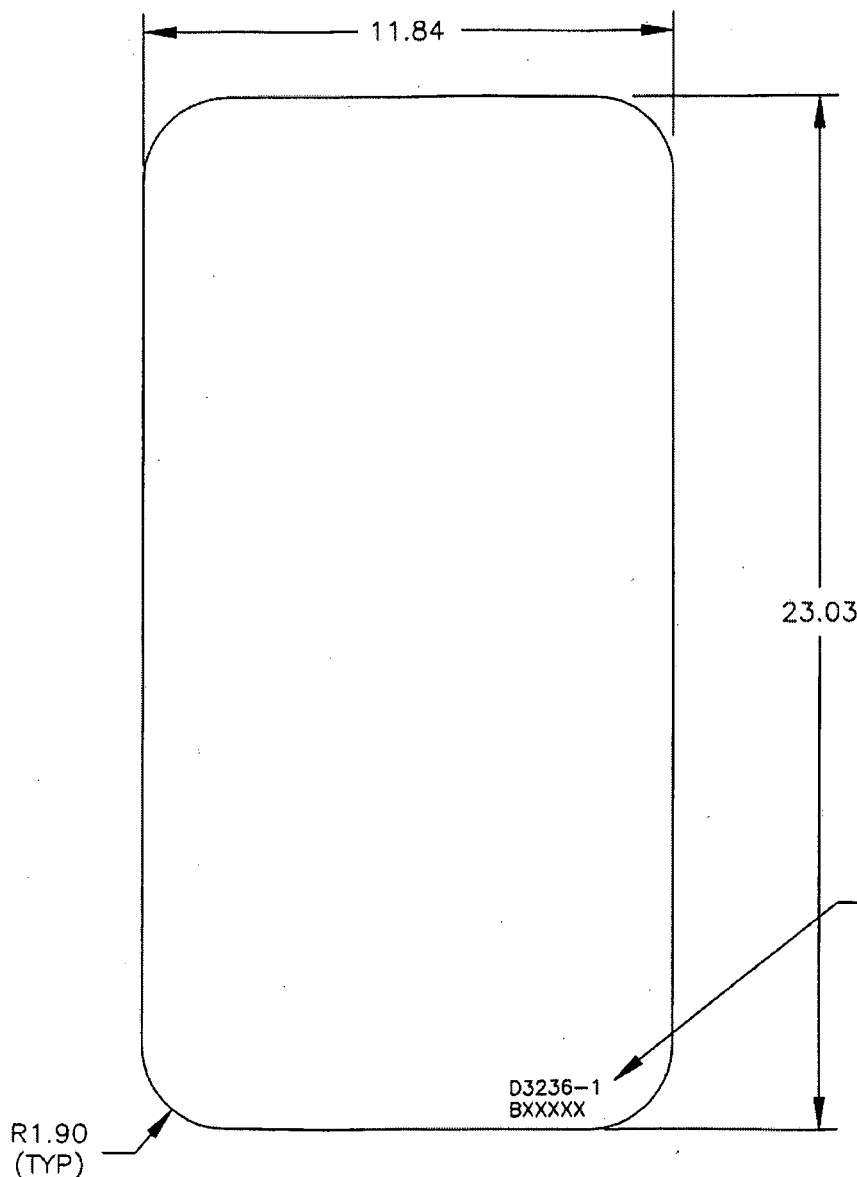
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN	<i>[Signature]</i>	DRAWN BY	<i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	APPROVED	<i>[Signature]</i>	DRAWING NO. D3236	REV. B SHEET 1 OF 1
DATE 04.05.05				TITLE WINDOW	SCALE NTS
A	03.12.18		NEW ISSUE		
B	04.05.05		ADD THICKNESS & ENGRAVING SPEC		

RELEASED
04.05.12 *[Signature]*



ENGRAVE P/N D3236-1 AND
B/N ON LOWER EDGE
USE 0.125" HIGH LETTERS TO
MAXIMUM DEPTH OF 0.005"

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 28925

D3236-1 WINDOW

- 1) MATERIAL: POLYCAST II CLEAR ACRYLIC SHEET PER MIL-P-5425 0.125" THICK
(REF DART SPEC. M-ACRYLIC-S.125)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES

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